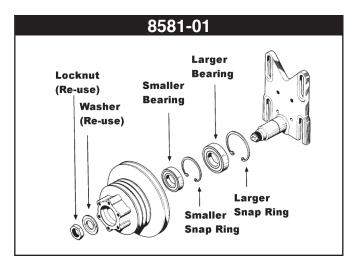
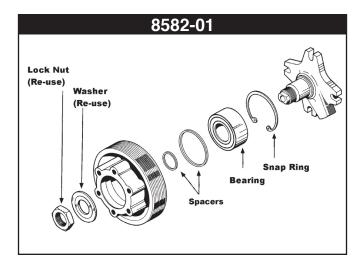
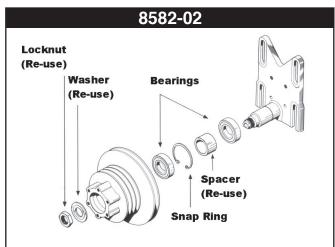
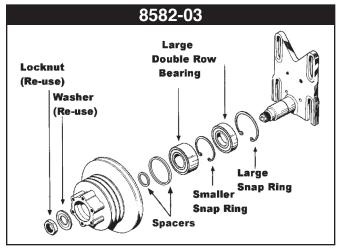


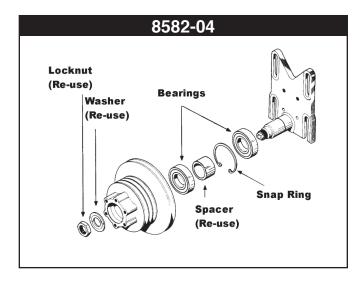
## **Kysor Bearing Kit Assembly Instructions**











## Instructions to rebuild the pulley (hub)

- 1. Remove pulley and clutch from the engine
- Remove and discard old bearings
- 3. Replace bearings as shown on the drawings
- 4. Replace the washer and locknut (re-use)
  - Secure the locknut using Loctite® with 170 lbs.-ft
- 5. After re-assembly of the hub and before you bolt the clutch on, replace the black coupling.
- Also, replace the o-ring on the clutch. Apply o-ring lube liberally to o-ring