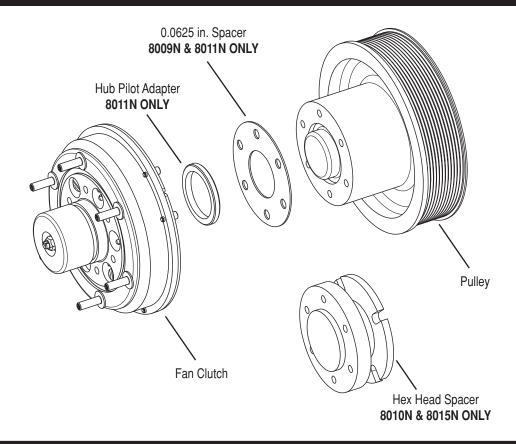


## 8009N / 8010N / 8011N / 8015N Assembly Instructions

- Remove old fan clutch
- 2. a. For 8009N or 8011N Spacer must be installed between pulley and fan clutch (see image below) b. For 8010N or 8015N Add hex head spacer between pulley and fan clutch (see image below)
- 3. Bolt new fan clutch to pulley. Torque to 45 ft-lbs.

This fan clutch requires air to disengage, so reversing the solenoid is required. If solenoid is not reversible, you must purchase Part #3282.





## It looks different, because it <u>IS</u> different.

This is a direct replacement/upgrade for HT650® / HT550® fan clutches. The superior design of the 8009N makes for easier and more affordable long-term maintenance. Converting your fan clutch upgrades it from a medium duty fan clutch to a heavy duty fan clutch. Our model is capable of handling a larger fan and will last longer than the competition.